FRONT VIEW II SCALE 1:5

SECTION A-A II SCALE 1:5

DW

Varies

Strap soldered to inside of return
(optional: recessed strap to face)

16 or 18 gauge face

Threaded studs

Letter finish varies

Stainless steel strap
(see detail DW)

Lead free continous
solder inside face

24 gauge return material - up to 24" high
22 gauge return material - over 24" high

Threaded stud boss
welded to strap
Size varies (see table)

Stainless steel mounting stud
Size varies (see table)

Stainless steel strap

Optional spacer sleeve
(size varies)

ISOMETRIC BACK VIEW II SCALE 1:3

LETTER SIZE	STUD BOSS
6" to 24"	10 -24
over 24"	1/4 - 20

NOTES:
- Min. 3/8" stroke
- Return grain will run around the perimeter of the letter
MATERIAL OPTIONS
Standard - 304 prefinished stainless steel
Optional - 316 prefinished stainless steel (more corrosion resistant)
          - 304 prefinished stainless with titanium coating

TITLE:
METAL FACE NO BACK - STRAP
MOUNT

MATERIAL:
STAINLESS STEEL

PRODUCT TYPE:
FABRICATED METAL

DWG NO. FABL20 | REV. 03.25.22 | SCALE: AS INDICATED | SHEET 1 OF 1