

Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.

Removable Face (Shoebox)

Letters					
Depth	Min. Stroke	Max. Stroke	Min. Size	Max. Size	Min. Punctuation
2" No LED	2"	12"	16"	48"	2.75"
3"	2"	12"	16"	60"	2.75"
3.5"	2"	12"	16"	60"	2.75"
4"	2"	12"	16"	60"	2.75"
5"	2"	12"	16"	60"	2.75"
6"	3"	12"	16"	60"	2.75"

Bars	Bottom Stud
Max. One Piece	Max. Size
48"	30"
48"	48"
60"	48"
60"	48"
60"	48"
60"	48"

Removable Can (Shoebox)

Letters					
Depth	Min. Stroke	Max. Stroke	Min. Size	Max. Size	Min. Punctuation
2" No LED	2"	12"	16"	48"	2.75"
3"	2"	12"	16"	48"	2.75"
3.5"	2"	12"	16"	48"	2.75"
4"	2"	12"	16"	48"	2.75"
5"	2"	12"	16"	48"	2.75"
6"	3"	12"	16"	48"	2.75"

Bars	Bottom Stud
Max. One Piece	Max. Size
48"	30"
48"	48"
60"	48"
60"	48"
60"	48"
60"	48"

Aluminum Sheet Info

Horizontal Brushed

42" h x 72" w or 119" h x 36" w
+100" will not have clear coat

Vertical Brushed

72" h x 42" w or 36" h x 119" w
+100" will not have clear coat

Anod. Horizontal

42" h x 72" w or 89" h x 36" w

Anod. Vertical

72" h x 42" w or 36" h x 89" w

Painted

59" h x 100" w

Prep for paint

59" x 100"

Acrylic Sheet Info

All Translucent Colors

48" x 96"

White and Red Translucent

60" x 120"

Acrylic Insert

Inline

Fillet Inside & Outside .025"

Thickness .187"

Miscellaneous

Anodized must have loose acrylic and removable face or can

No Custom Stud Placement

Recessed Insert

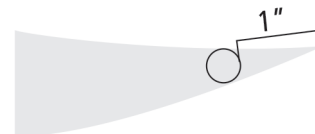
	Return Depth	Insert Depth	Stroke
Minimum	3"	0.5"	1.75"
Maximum	4"	1.0"	1.75"

Rails-Painted or Raw

	Size H x W	Length
C-Chan	1" x 2"	96"
C-Chan	.5" x 1.5"	96"
C-Chan	1" x 3"	96"
C-Chan	.5" x 1"	96"
C-Chan	1" x 1.5"	96"
Angle	1" x 2"	96"

Swoosh Radius

Pointed Tip



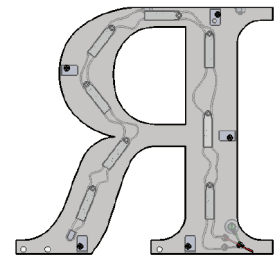
.7" stroke needed 1" in from tip - return will have a slight inset.

Round Tip



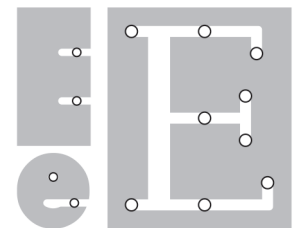
Outside Corners .35" Fillet

LED



Wire Hole	.375"
Standard LED	.5" x 1.8"
RGB LED	.625" x 2.75"
Cable	10' Long Standard

Minimum Opening



.75" All Gauges
.5" Reverse Cut Text
2" RGB LED

Openings/gaps must be at least this large to produce.

