

Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.



Letters

Bottom Stud

Bars

Depth	Min. Stroke & Serif	Min. Size	Max. Size	Min. Punctuation	Max. Size	Max. One Piece
1.0"	1.75"	16"	30"	2.75"	30"	40"
1.5"	1.75"	16"	30"	2.75"	30"	48"
2.0"	1.75"	16"	60"	2.75"	30"	48"
3.0"	1.75"	16"	60"	2.75"	48"	48"
3.5"	2.0"	16"	60"	2.75"	48"	60"
4.0"	2.0"	16"	60"	2.75"	48"	60"
5.0"	2.0"	16"	60"	2.75"	48"	60"
6.0"	3.0"	16"	60"	2.75"	48"	60"

Backers - Flush Mount

Depth	Clear	Light Diffused	Gap
6"+	.118"	.177"	.06"-.013"
24"+	.236"	.177"	.06"-.013"

Removable Backs are Recessed 1/8"
 Non-Removable Metal Backs are Flush
 Backs will have seams up to 1/8"
 Weep Holes are 3/8" Square in Low Point Corner

Aluminum Sheet Info

Horizontal Brushed
 42"h x 72"w or 119"h x 36"w
 +100" will not have clear coat

Vertical Brushed
 72"h x 42"w or 36"h x 119"w
 +100" will not have clear coat

Anod. Horizontal
 42"h x 72"w or 89"h x 36"w

Anod. Vertical
 72"h x 42"w or 36"h x 89"w

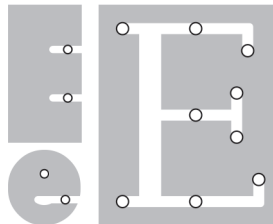
Painted
 59"h x 100"w

Prep for paint
 59" x 119"

Miscellaneous

No Custom Stud Placements
 Anodized needs removable can
 RC2 required on 48" and above

Minimum Opening



Openings .75"
Reverse Cut Text Stroke
RGB LED 1.7"

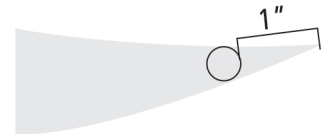
Cutouts smaller than 1.75" will not have returns.

Openings/gaps must be at least this large to produce.

Rails - Painted or Raw

	Size H x W	Length
C-Chan	1" x 2"	96"
C-Chan	.5" x 1.5"	96"
C-Chan	1" x 3"	96"
C-Chan	.5" x 1"	96"
C-Chan	1" x 1.5"	96"
Angle	1" x 2"	96"

Swoosh Pointed Tip



.7" stroke needed 1" in from tip
 - return will have a slight inset

Or Round Tip



Outside Corners .35" Fillet