

Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.



Can Size	Minimum	Maximum
Stainless Steel	4"	36"
Aluminum	4"	48"
Can Lip	1"	-
Returns	2"	4"

Stroke & Serif

Letters .375" Min.

Thinnest area must be at least this large to produce.

Minimum Letters

2"

Depends on the stroke size; a letter larger than minimum isn't necessarily producible.

Maximum Letter/Logo

14" x 14"

Larger sizes must be approved by production.

Minimum Face Material

- Between Letters** 1/8"
- Between Details** .078"
- Between Separate** 1/8"
- Push thru acrylic pieces**

Openings/gaps must be at least this large to produce.

Acrylic

- Thickness** .375"-1"
- Visible Outside** Stainless Steel .25"-.5"
- Visible Outside** Aluminum .25"-.5"

Miscellaneous

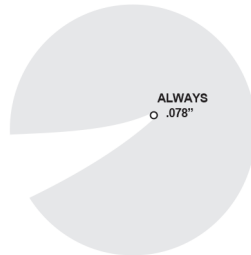
No Anodizing.

Fillet Radius



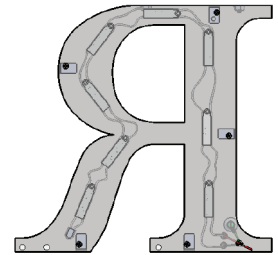
Inside of acrylic insert .078"

Swoosh Fillet Radius



Outside of acrylic insert .078"

LED



- Wire Hole** .375"
- Standard LED** .5" x 1.8"
- RGB LED** .625" x 2.75"
- Cable** 10' Long Standard