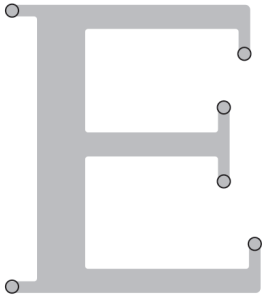


Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email [signage@geminimade.com](mailto:signage@geminimade.com) for additional consultation.

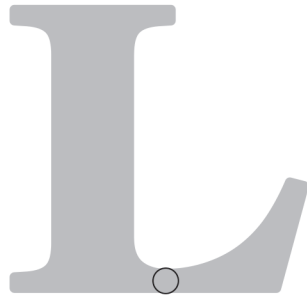
**Minimum Serif**



**.060"** 1/8" 3/16" 1/4"  
**.125"** 3/8" 1/2"

Serifs must be at least this large to produce. 3/8" and under 4" can often have .060" serifs.

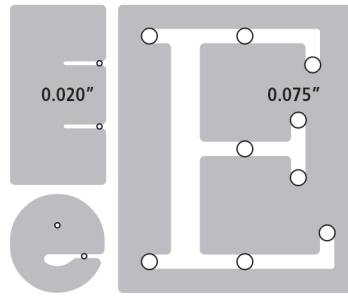
**Minimum Stroke**



**.125"** 1/8" 3/16" 1/4"  
**.250"** 3/8" 1/2"

Thinnest area must be at least this large to produce. 3/8" and under 4" can often have a .125" stroke.

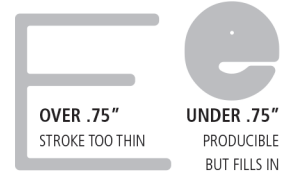
**Minimum Opening**



**.020"** Unpainted, all gauges  
**.075"** Painted/Reverse Cuts, all gauges

Openings/gaps must be at least this large to produce. Larger openings needed to cover returns on reverse cuts.

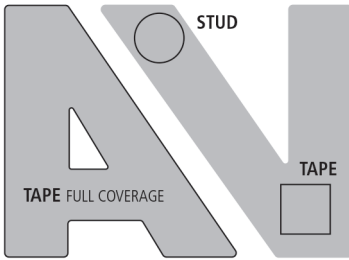
**Minimum Letter Size**



**.75"** Smallest Letter

This is a general rule and depends largely on the stroke size. A letter larger than the minimum isn't necessarily producible.

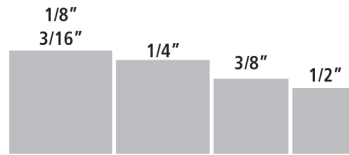
**Mounting Stroke**



- .125"** Dbl. Faced Tape (full coverage)
- .250"** Dbl. Faced Tape (strips)
- .250"** Pads
- .250"** 6-32 studs-drill flush
- .300"** 10-24 studs-drill flush
- .400"** Block for 6-32 Studs
- .640"** Comb. & Comb. All
- .640"** Block for 10-24 Studs

Some areas must be at least this large to fit mounting hardware. Must still meet minimum stroke limit, even for full coverage tape.

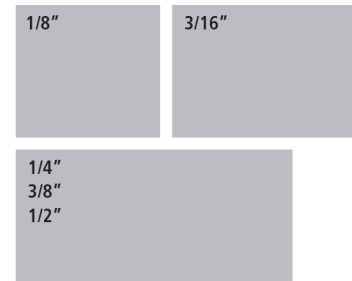
**Taping Size Limit**



- 21.5" x 22"** 1/8" 3/16"
- 20" x 20"** 1/4"
- 16" x 16"** 3/8"
- 14" x 14"** 1/2"

These are general rules, larger areas may be taped depending on weight and/or surface area.

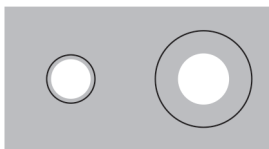
**GemLeaf Size Limit**



- 21.5" x 24"** 1/8"
- 21.5" x 30"** 3/16"
- 21.5" x 46"** 1/4" 3/8" 1/2"

For 1/8" and 3/16" these are general and depend on artwork.

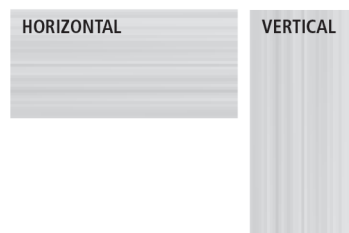
**Decorative Standoffs**



- .41"** Thru hole for 1/2" diameter
- .53"** Thru hole for 1" diameter

Inset holes 1" from edge or per art. Keep at least minimum stroke between edge of hole and edge of panel,

**Finish Limits**



- 21.5" h x 46" w** Horizontal
- 46" h x 21.5" w** Vertical

Grain runs with the long edge.