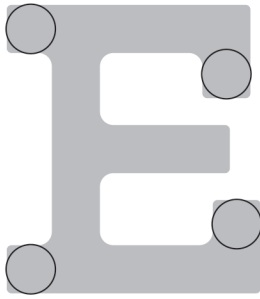


Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.

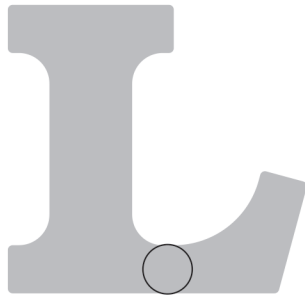
Minimum Serif



.250" 1/2", 3/4", 1"
.375" 1.5", 2", 3"

Serifs must be at least this large to produce.

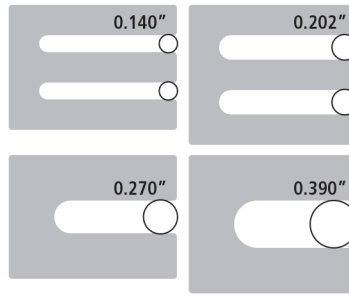
Minimum Stroke



.250" 1/2", 3/4", 1"
.375" 1.5", 2", 3"

Thinnest area must be at least this large to produce.

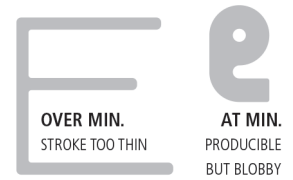
Minimum Opening



.140" 1/2" below 3"h
.202" 1/2" over 3"h
.202" 3/4", 1"
.270" 1.5", 2"
.390" 3"

Openings/gaps must be at least this large to produce.

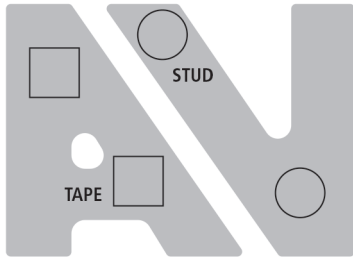
Minimum Letter Size



2"h 1/2"
3"h 3/4", 1"
4"h 1.5", 2"
6"h 3"

Smallest letter in art should meet this limit. Also depends on stroke size. A letter larger than minimum isn't necessarily producible.

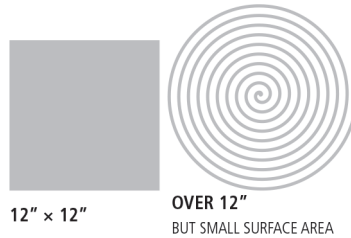
Mounting Stroke



.250" Dbl. Faced Tape (strips)
.250" Pads
.250" 6-32 studs-drill flush
.300" 10-24 studs-drill flush
.400" Block for 6-32 Studs
.640" Comb. & Comb. All
.640" Block for 10-24 Studs
1.14" Block for 10-24 Studs

Some areas must be at least this large to fit mounting hardware. Tape needs a square area to fit because it is in strips. Full coverage tape not available due to router cutting.

Taping Size Limit



12" x 12" **OVER 12"**
 BUT SMALL SURFACE AREA

12" x 12" All Gauges

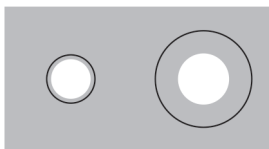
These are general rules, larger areas may be taped depending on weight and/or surface area.

Size Limits

46" x 95" 1/2", 3/4"
46" x 46" 1", 1.5", 2", 3"
23" x 46" Special Finish
 CHEMETAL 305, 310, 801, 803, 804, 810

Larger pieces in 1" - 3" material may be producible, call to discuss.

Decorative Standoffs



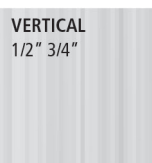
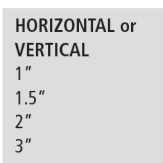
.41" Thru hole for 1/2" diameter
.53" Thru hole for 1" diameter

Inset holes 1" from edge or per art. Keep at least minimum stroke between edge of hole and edge of panel,

Finish Limits



46"h x 95"w Horizontal 1/2", 3/4"
95"h x 46"w Vertical 1/2", 3/4"
46"h x 46"w Any Grain 1", 1.5", 2", 3"
23"h x 46"w Special Finish Horizontal
46"h x 23"w Special Finish Horizontal



Grain runs with the long edge.

