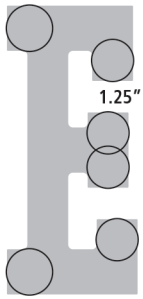


Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.

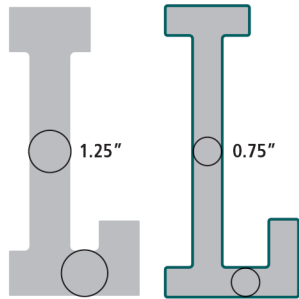
Minimum Serif



1.25" Unpainted & Painted returns

Serifs must be at least this large to produce.

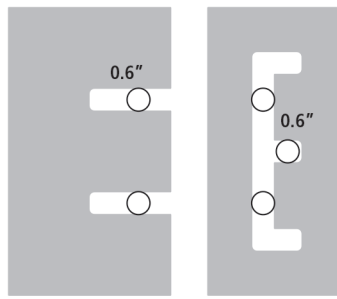
Minimum Stroke



1.25" Unpainted returns
0.75" Painted returns

Thinnest area must be at least this large to produce.

Minimum Opening



.060" Unpainted returns

Openings/gaps must be at least this large to produce. Larger openings may be needed for painted returns.

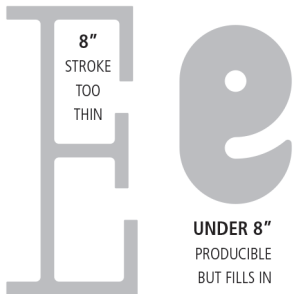
Fillet Radius



.13" Inside Corners
.025" Outside Corners

Matched to router bit sizes, so inside corners can never go below the .13" minimum.

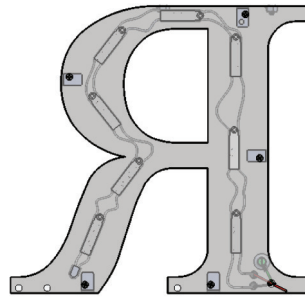
Minimum Size



8.0" Smallest Letter
1.5" Smallest Piece

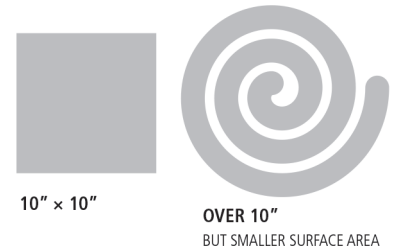
Depends largely on the stroke size, a letter larger than the minimum isn't necessarily producible. Have artwork below these limits checked, even simple punctuation could need modification to produce.

LED



Wire Hole .375"
Standard LED .5" X 1.8"
Cable 10' Long Standard

Tape Size Limits



10" x 10" All Lighting Styles

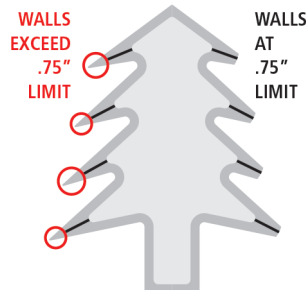
This is a general rule, larger pieces may be taped depending on weight and/or surface area.

Maximum Size

48"

Ability to produce up to 48" is dependent on the individual factors of your artwork. Please have your artwork checked to confirm ability to produce

Fine Points & Walls



0.25" Standard Wall Thickness
0.75" Maximum Wall Thickness

Fine points are rounded or adjusted so the wall is less than 0.75" thick, otherwise the light won't show through brightly enough.