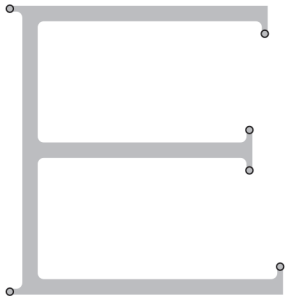


Subject to change. For projects with specs outside these listed standards please call 1-800-538-8377 or email signage@geminimade.com for additional consultation.

Minimum Serif



.030" All Gauges

Serifs must be at least this large to produce.

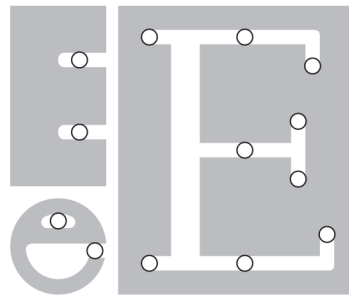
Minimum Stroke



.080" All Gauges

Thinnest area must be at least this large to produce.

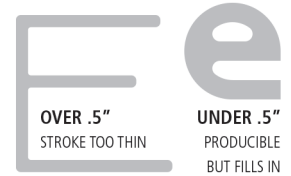
Minimum Opening



.075" All Gauges
.075" Reverse Cut Text

Openings/gaps must be at least this large to produce.

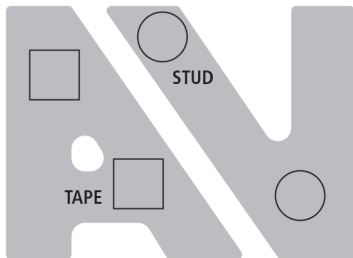
Letter Sizes



0.5" Smallest Letter
3.0" Largest Letter

This is a general rule and depends largely on the stroke size. A letter over .5" isn't necessarily producible. Mini Letters are meant to be small, so letters over 3" should be Premium or regular flat cut metal.

Mounting Stroke



- .250"** Double Faced Tape
 - .250"** 6-32 studs
 - .300"** 10-24 studs
 - .500"** Welded Studs
- Perfect Pattern is NOT available.**

Some areas must be at least this large to fit mounting hardware. Tape needs a square area to fit because it is in strips. 1/8" material cannot be drilled & tapped, it would need welding if studs are requested. 3/16" and 1/4" material can be drilled & tapped.

Material Options



Aluminum	1/8"	3/16"	1/4"
Bronze	1/8"	3/16"	1/4"
Brass	1/8"	3/16"	1/4"

Special Finish Limits

- Anodize** 1/4" material ONLY
- Polish** All gauges & metals
- Oxidize** All gauges of Brass and Bronze ONLY

Anodizing & Oxidizing is done in our Taylor, Texas plant, so the order requires a drop ship.

Polishing does not require studs for Mini Letters and Logos.