PRODUCT CONSTRUCTION EXAMPLE 2 5 24 gauge return material Stainless steel mounting stud (size varies) Face insert secured with hold-down blocks Stainless steel "L" bracket (size varies) secured by epoxy Min. 6") DW Varies **FRONT VIEW II SCALE 1:5 SECTION A-A II SCALE 1:5** Removable back Removable clear or light diffused Lexan (see detail DW) or stainless steel back. Requires tie back Face insert secured with with letters over 8" (not included) hold-down blocks (see table Optional spacer sleeve Stainless steel Hex nut (size varies) (Size varies) Soldered to inside of return 1/4 - 20 threaded stainless **ISOMETRIC BACK VIEW II SCALE 1:3** steel studs **DETAIL DW II SCALE 1:1** NOTES: - Tie backs required (not supplied) on letters > 8" high INSERT OPTIONS **BACK OPTIONS** 18-20 gauge up to 24" high Stainless steel - Clear Lexan: 6-12" high - 0.118 thick. 3/16" thick - up to 36" high Acrylic **CUT OUT FACE WITH INSERT - WITH BACK** - Light diffused Lexan: 0.177" thick - Stainless steel - same gauge as face FOR LEDS - BOTTOM STUD MOUNT GEMINI **MATERIAL OPTIONS** Standard - 304 prefinished stainless steel Optional - 316 prefinished stainless steel (more corrosion resistant) STAINLESS STEEL **FABRICATED METAL** - 304 prefinished stainless with titanium coating 2 DWG NO. FABL210

REV 12/2/16

SCALE: AS INDICATED

SHEET 1 OF 1