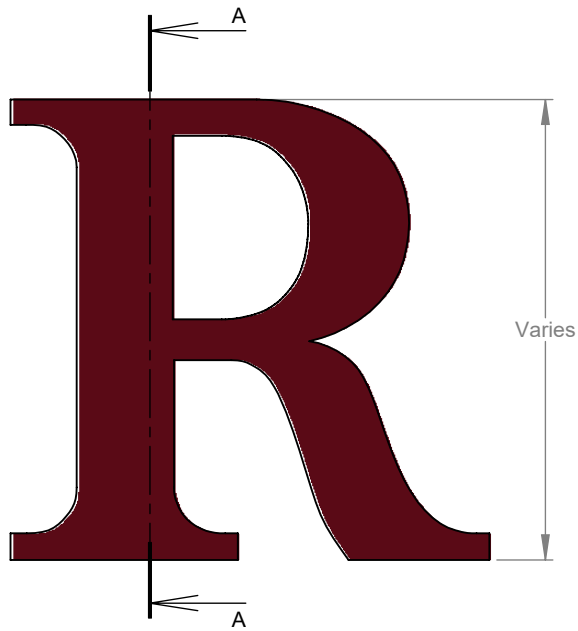
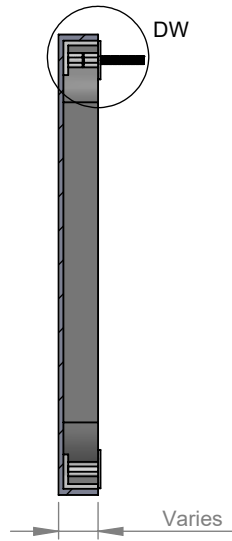


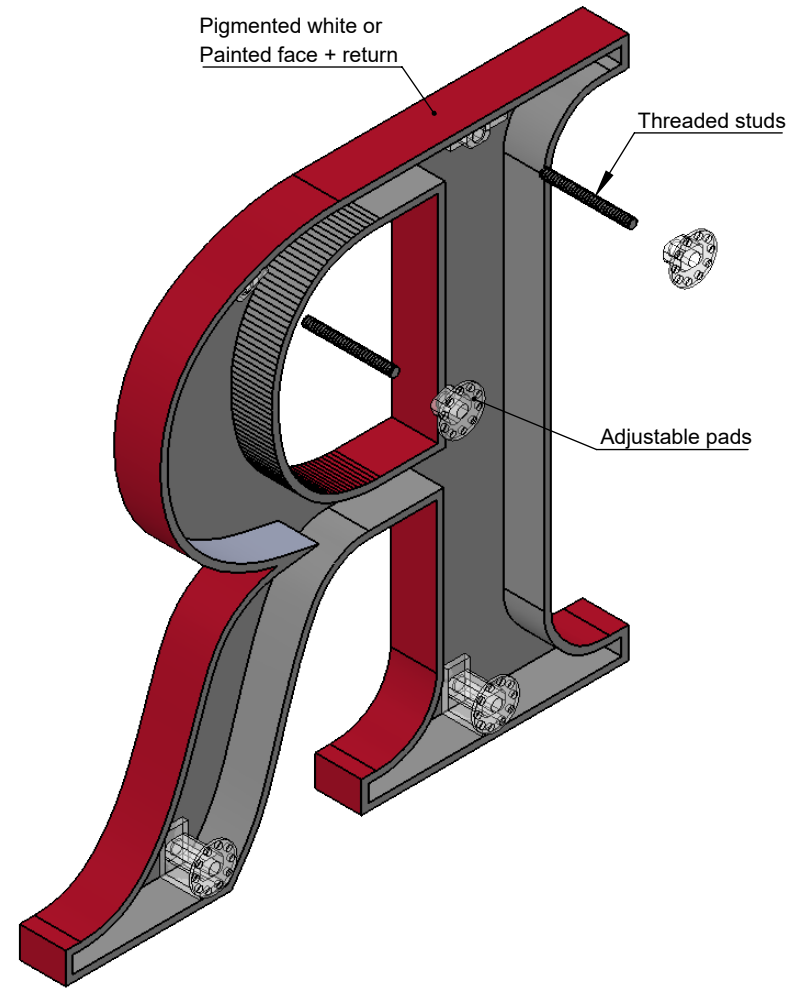
PRODUCT CONSTRUCTION EXAMPLE



BACK VIEW II SCALE 1:5



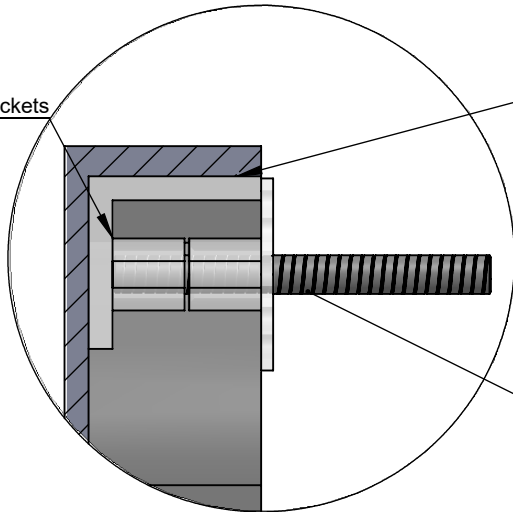
SECTION A-A II SCALE 1:5



ISOMETRIC BACK VIEW II SCALE 1 : 3

Stud Boss (size varies)
Solvent bonded to side brackets

L brackets glued to inside of returns



Aluminum 10-24 stud (size varies)
(Stainless steel optional)

DETAIL DW II SCALE 1 : 1

- NOTES:**
- Smaller letter may have solid pads on bottom mounts.
 - Combination mount has stud through pads on the top mounts and pads only on bottom mounts.
 - Injection molded with CAB plastic- pigmented white or painted
- STYLES:**
- Architectural, Helvetica, Optima, Roman, Stand Block, Times Bold.



TITLE:

MINNESOTA LETTER - COMBINATION MOUNT

MATERIAL:

CAB - PLASTIC

PRODUCT TYPE:

INJECTION MOLDED

DWG NO. MINN40

REV 08/24/16

SCALE: AS INDICATED

SHEET 1 OF 1